

专业纸袋机制造商
Professional paper bag machine manufacturer



浙江宏威机械有限公司
ZHEJIANG HONGWEI MACHINERY CO.,LTD

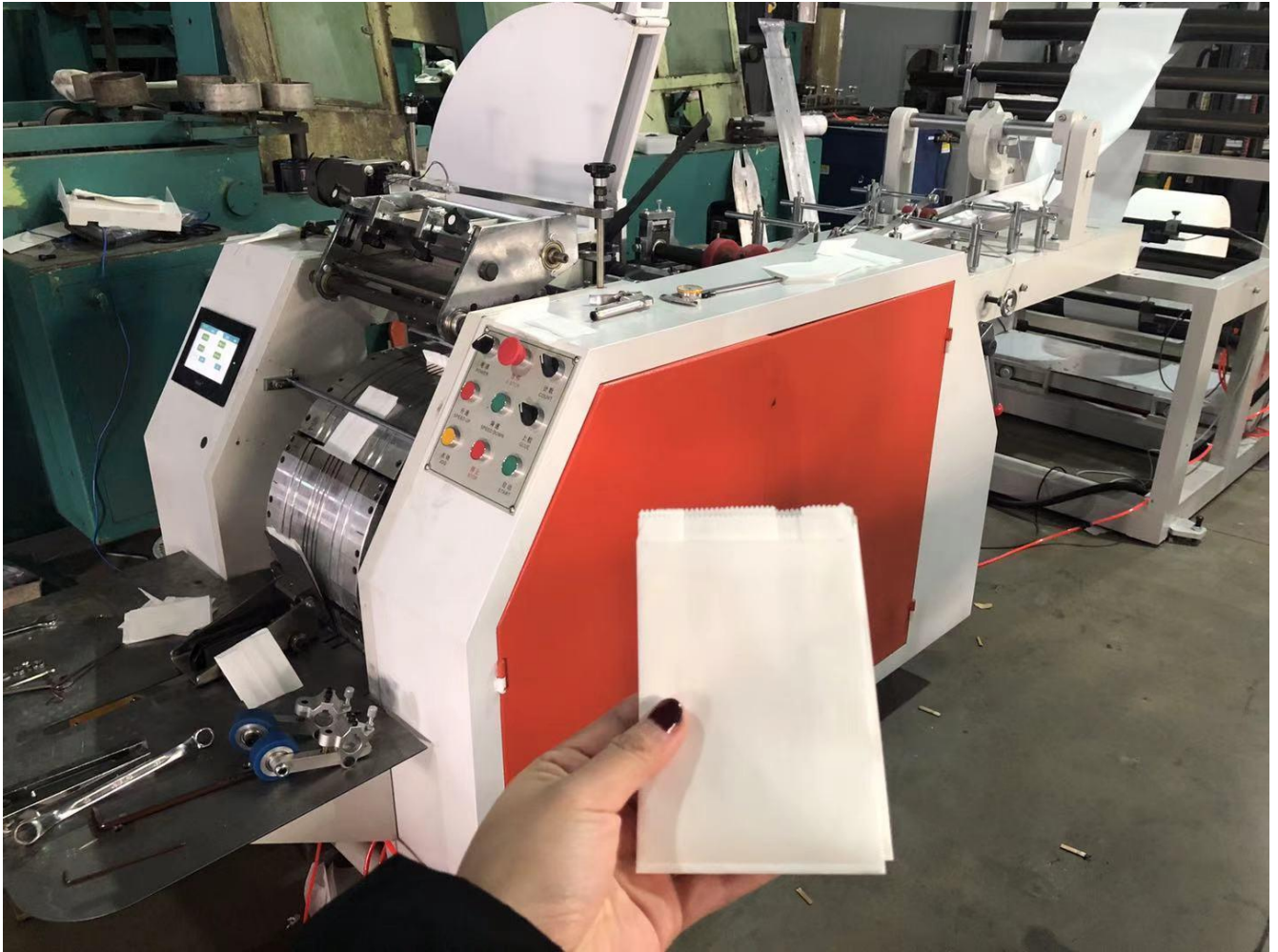
Add:Ruian City ,Wenzhou City, Zhejiang Province ,China

HWJD-400可调式卷筒普通尖底纸袋机

HWJD-400 Adjustable Roll Feeding Common V Bottom Paper Bag Machine With
Printing Paper Electric Eye Tracking



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样品图片 SAMPLE PICTURE



性能与用途

本机用于原色纸或印刷好的卷筒纸，由本机一次性完成尖底纸袋制作。

本机可多种规格的纸袋，具有速度快，生产效率高，是纸袋生产的理想设备。

本机由卷筒放料（液压上料，自动纠偏，张力调节）、侧边上胶、印刷纸电眼跟踪、原纸成筒、定长牵引切断、袋底压痕开底、袋底上胶合底成型、出袋整理等组成。整机由PLC触摸屏集中控制，伺服电机控制纸袋长度。

Properties and uses :

This machine is used for primary color paper or printed web paper. It is used to make paper bags with pointed bottom at one time.


The machine can be used in various paper bags with high speed and efficiency. It is an ideal equipment for paper bag production.

This machine is composed of drum feeding (hydraulic feeding, automatic deviation correction, tension adjustment), side gluing, printing paper electric eye tracking,

base paper into cylinder, fixed-length drawing cutting, bag bottom indentation opening, bag bottom gluing forming, bag out finishing and so on.




The whole machine is controlled centrally by PLC touch screen and servo motor controls the length of paper bag.

技术参数 TECHNICAL PARAMETER

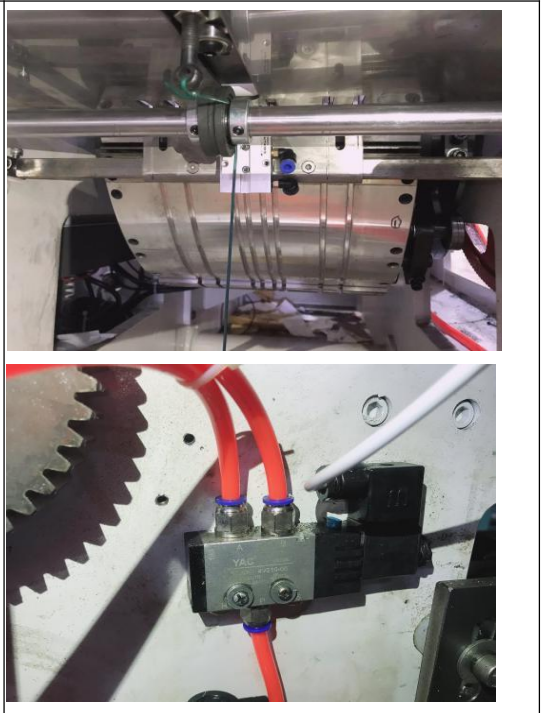
机 型 Model	HWJD400	
• 纸袋长度Paper bag length	• 120-420mm(L)	
• 纸袋宽度Paper bag width	• 80-240mm(W)	
• 纸袋厚度Paper thickness	• 40-80g/m ²	
• 机械速度Machine Speed	• 60-400pcs/min	
• 纸卷宽度Paper roll width	• 260-720mm	
• 插边宽度Insert Paper Edge	• 20-100mm(2M)	
• 整机功率Machine power	• 6kw	
• 整机重量Machine weight	• 1450kg	
• 整机尺寸Machine size	• 4400x1700x1600mm	

- This is our new design food paper bag making machine, which used for KFC, McDonald's like chips, bakery and so on.
- Automatic constant tension control for unwinding, Servo Motor system, motor for material feeding with inverter.
- Main motor with inverter
- The machine can be stop automatically once out of material.
- Wheel type gusset unit with motor driving.
- Closed type automatic glue application and forming system.
- Side lay working table, easy operation.

Machine parts Details:

控制系统 Control System				
名称 Name	数量 Qty	产地 Original	品牌 Brand	图片 Picture
PLC运动控制器 PLC SPOT Control	1	中国 China	XINJE	
人机界面触摸屏Touch Screen	1	中国 China	XINJIE	
伺服电机Servo Motor	1	中国 China	XINJE	

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<p>整袋计数器Counter</p>	<p>1</p>	<p>中国 China</p>		
<p>低压电器Low Voltage Electrical Appliances</p>	<p>1</p>	<p>中国 China</p>	<p>XINJIE</p>	
<p>气动元件Pneumatic components</p>	<p>1</p>	<p>中国台湾 Taiwan</p>	<p>AirTAC</p>	
<p>变频器Inverter</p>	<p>1</p>	<p>中国 China</p>	<p>KEWO</p>	

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纠偏装置Rectifying device	1	中国 China		
印刷跟踪光电眼Printing Tracking Electric Eye	1	德国 Germany	Sick	

注：本款机器所使用的采购件在设备升级或更新时，用不低于现有品牌质量的同级品牌替代，卖方将保留权利，不再另外通知。

Note: The purchased parts used in this machine will be replaced by a brand of the same quality not less than the existing brand when the equipment is upgraded or updated. The Seller reserves the right without further