

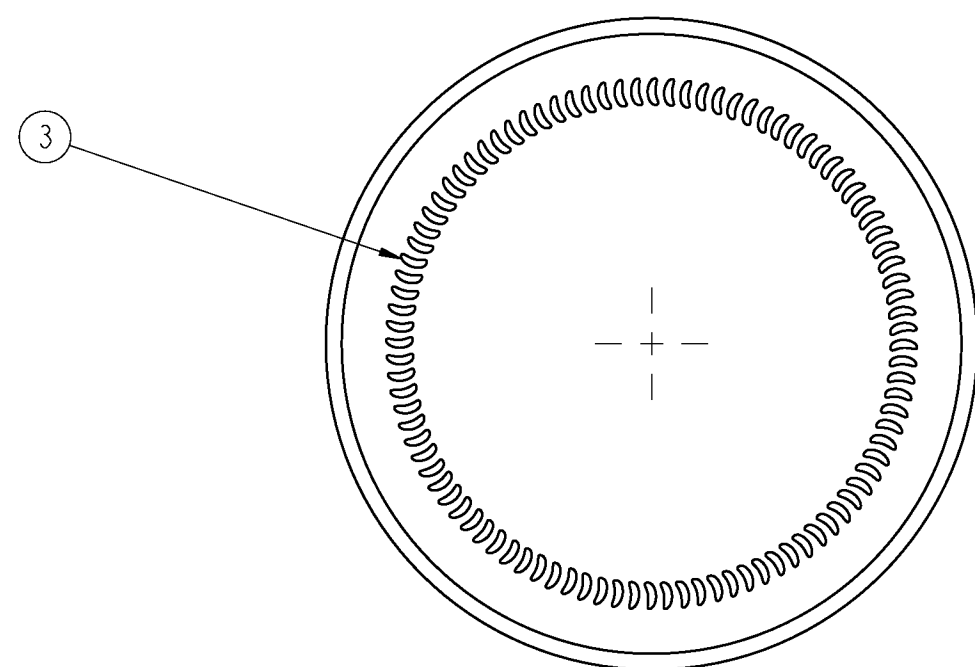
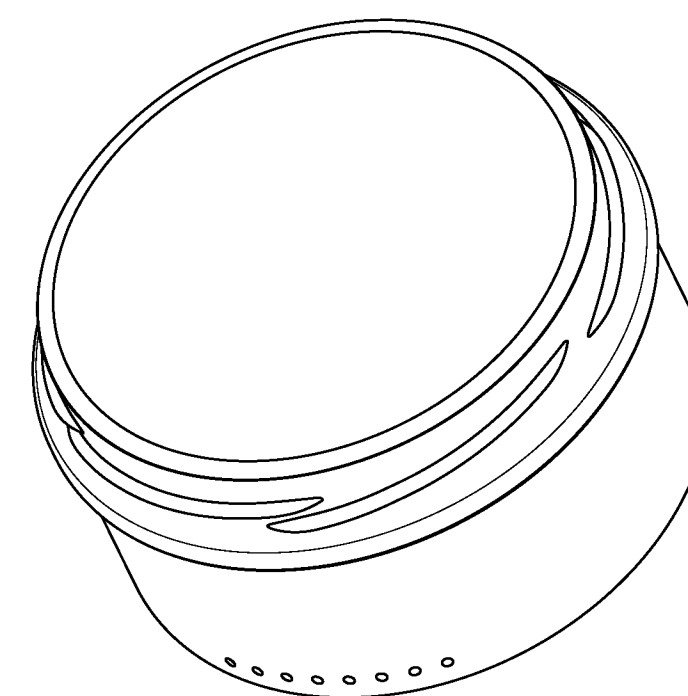
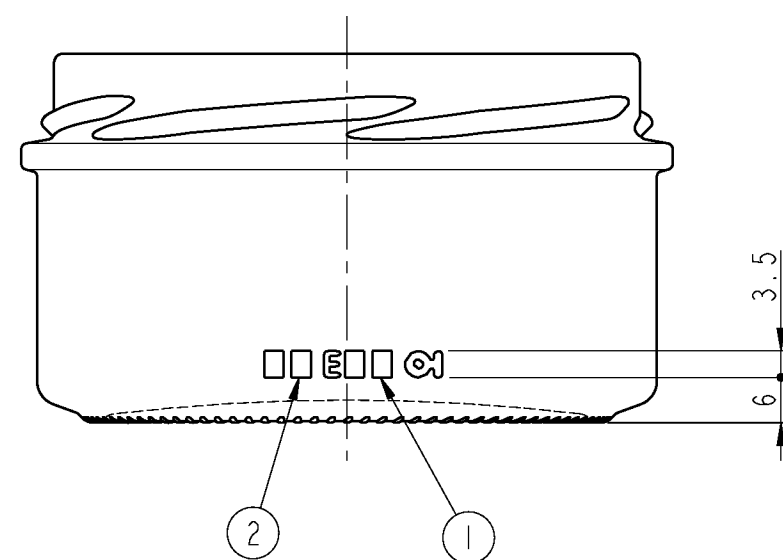
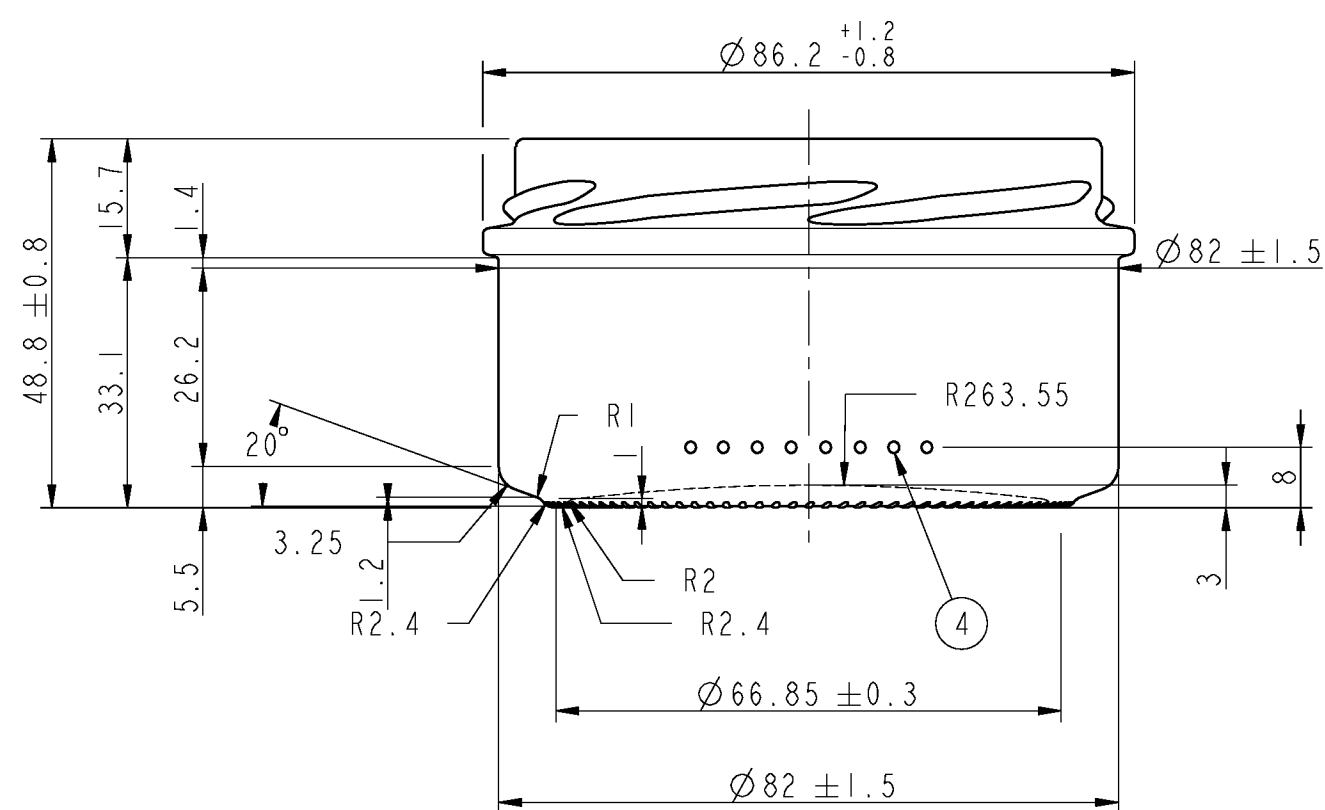
O-I Manufacturing France
 64 bd du 11 Novembre 1918 - BP 1228
 69611 Villeurbanne Cedex, France
 Tel. +33 (0)426686500

CONTAINER & MOULD ENGINEERING
EUROPE

NOTES:
 THIS DRAWING IS THE PROPERTY OF O-I AND
 MUST NOT BE REPRODUCED OR DISCLOSED
 WITHOUT O-I WRITTEN AUTHORIZATION.

ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
 PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER
 MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



1 = TRADEMARK
 2 = CAVITY No.
 3 = STIPPLING
 THE SHAPE OF STIPPLES IS ONLY AN
 INDICATION AND THE CONSTRUCTION IS AT
 THE PRODUCTION PLANT DISCRETION.
 4 = CAVITY CODE

SCALE 1:1

HEAT TREATMENT XX °C maxi	CARBONATION XX g CO2/l maxi		
VERTICAL LOAD 150 daN maxi	THERMAL SHOCK 42 °C maxi		
CATEGORY FOOD	TILT ANGLE 56.2°		
MAX. VERTICALITY TOLERANCE 1.5 mm	MEASURING CONTAINER NO		
FINISH SAP NUMBER 3781	FINISH REF. CETIE GME 20-09 1995		
MINIMUM THROUGH BORE mm	MAX FILLING TUBE Ø mm		
CONTAINER OVERFLOW CAPACITY (BRIMFUL) 190ml ± 6ml			
CONTAINER RATED CAPACITY (FILLPOINT) NA			
CONTAINER WEIGHT 130g APPROX.			
FINISH DESIGNATION FR_82_GME 20-09_H157_3781	MAX GAS VOLUME		
PROCESS	RETURNABLE NO	DESIGN REF. IPSO 3793	
STANDARD 19 CL POT STD TO 82			
DESIGNER	BCO	DATE	30/03/10
CHECKED		DATE	
DRAWING NUMBER 100294		MOULD/SAP NUMBER 100294	

No	DATE	CREATION VERSION 01	DESIGN/CHECK
			BCO